

Amendments to the Claims:

1. (Currently Amended) A method for the manufacture of a perforated nonwoven (2), ~~whereby~~ wherein perforation means engage into the nonwoven, the perforation means are arranged on a first roller (8), and the perforation means engage through the nonwoven into a surface (15) of a second roller (10), ~~characterised in that~~ the perforation means displace the fibres of the nonwoven, whereby the perforation means engage in a material on the second roller (10), which they can displace during the engagement, and whereby contours are formed in the material.
2. (Currently Amended) The method according to Claim 1, ~~characterised in that~~ wherein the perforation means engage into an at least partially fibrous material, which for preference forms the surface of the second roller (10).
3. (Currently Amended) The method according to Claim 1, ~~characterised in that~~ wherein the perforation means are heated up to a temperature which is below a melt temperature of the nonwoven or a decomposition temperature of the material.
4. (Currently Amended) The method according to Claim 1, ~~2 or 3, characterised in that~~ wherein a felt material (11) is used.
5. (Currently Amended) The method according to Claim 4, ~~characterised in that~~ wherein the felt material (11) is located onto the second roller (10) as a shrinkage hose-type covering.
6. (Currently Amended) The method according to ~~one of the foregoing Claims, characterised in that~~ Claim 1, wherein the perforation means displace the fibres of the nonwoven and push against the material (11), whereby the fibres are compacted and an opening in the nonwoven is stabilised.
7. (Currently Amended) The method according to Claim 6, ~~characterised in that~~ wherein, when the perforation means engage, fibres are at least in part forced out of the nonwoven, whereby the fibres form a structure which correspondingly exhibits a geometry of the perforation means, which, after the nonwoven has run through the first (8) and second (10) roll, rises from a surface of the nonwoven.

8. (Currently Amended) The method according to Claim 6 ~~or 7, characterised in that~~ wherein, when the perforation means engage into the material, fibres are at least in part drawn in sympathy into the material.
9. (Currently Amended) The method according to ~~one of the foregoing Claims, characterised in that~~ Claim 1, wherein the perforated nonwoven (2) is detected.
10. (Currently Amended) A roll calender (7) for the perforation of a nonwoven, whereby the roll calender (7) exhibits a first (8) and a second (10) roller, the first roller (8) has perforation means which project from a surface of the first roller (8), and the first (8) and the second (10) rollers form a gap (16), through which the nonwoven which is to be perforated is guided, ~~characterised in that~~ wherein the second roller (10) exhibits a material (11) as its surface which can be displaced by the perforation means, whereby the gap (16) is set in such a way that the perforation means engage into the material, and whereby contours are formed in the material of the second roller.
11. (Currently Amended) The roll calender (7) according to Claim 10, ~~characterised in that~~ wherein the gap (16) is capable of being changed.
12. (Currently Amended) The roll calender according to Claim 10 ~~or 11, characterised in that~~ , wherein the material exhibits fibres at least in part.
13. (Currently Amended) The roll calender according to Claim 10, 11, ~~or 12, characterised in that~~ that wherein the material exhibits a felt material (11).
14. (Currently Amended) The roll calender (7) according to Claim 13, ~~characterised in that~~ wherein the felt material (11) exhibits a thickness of at least 6 mm.
15. (Currently Amended) The roll calender (7) according to Claim 13 ~~or 14, characterised in that~~ , wherein the felt material (11) is a shrinkage hose covering.
16. (Currently Amended) The roll calender (7) according to Claim 13 ~~to 15, characterised in that~~ that wherein the felt material (11) is arranged under mechanical tension on the second roll (10).

17. (Currently Amended) The roll calender (7) according to ~~one of Claims 13 to 16,~~
~~characterised in that~~ Claim 13, wherein a connection material is applied on the second roll
(10), which creates a connection between the felt material (11) and the second roll (10).
18. (Currently Amended) The roll calender (7) according to ~~one of Claims 10 to 17,~~
~~characterised in that~~ Claim 10, wherein the second roll (10) is driven.
19. (Currently Amended) The roll calender (7) according to ~~one of Claims 10 to 18,~~
~~characterised in that~~ Claim 10, wherein the perforation means are needles (9) which are
capable of perforating the nonwoven in such a way as to render it permeable to fluids.
20. (Currently Amended) The roll calender (7) according to ~~one of Claims 10 to 19,~~
~~characterised in that~~ Claim 10, wherein a carrier is drawn onto the second roller (10), on
which the material (11) is arranged.
21. (Currently Amended) The roll calender (7) according to ~~one of Claims 10 to 20,~~
~~characterised in that~~ Claim 10, wherein a detector unit is arranged at the roll calender (7),
which detects the perforated nonwoven.
22. (Currently Amended) The roll calender (7) according to ~~one of Claims 10 to 21,~~
~~characterised in that~~ Claim 10, wherein the roll calender (7) exhibits a changeover device for
changing the second roller (10) which is engaged with the first roller (8) by a third roller.
23. (Currently Amended) The roll calender (7) according to ~~one of Claims 10 to 22,~~
~~characterised in that~~ Claim 10, wherein the roll calender (7) exhibits a lateral possibility of
access at the second roll (10) for drawing the felt material (11) up and off.
24. (Cancelled)
25. (Cancelled)
26. (Cancelled)
27. (Currently Amended) A perforated nonwoven manufactured by a method according to
Claim 1 ~~and/or with a calender roll (7) according to Claim 10, characterised in that~~ in which

the nonwoven ~~exhibits a basic weight of between 20 g/m² and 40 g/m²~~; has a connecting surface which amounts to between 8 % and 25 %, ~~and exhibits perforations which are approximately circular, whereby a diameter of a perforation is between 0.1 cm and 2.0 cm.~~

28. (Cancelled)

29. (Cancelled)